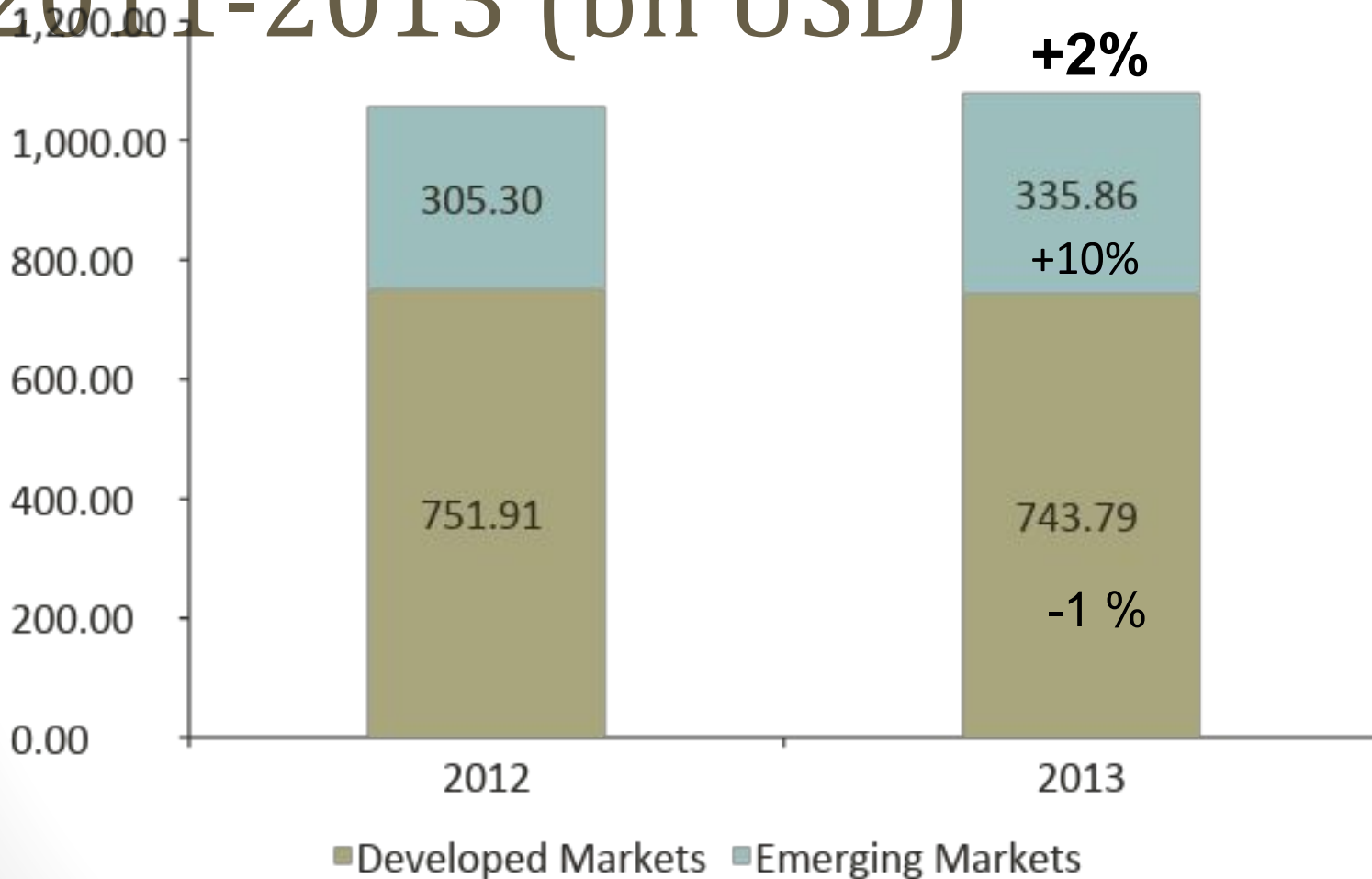


# Global Pharmaceutical Market

## 2011-2013 (bn USD)



Source: Emergpharma Pannel